

EP0483714

**Title:**

**A method of preparing an acid additional salt of delta-aminolevulinic acid.**

**Abstract:**

An acid addition salt of delta -aminolevulinic acid is prepared in such a way that tetrahydrofurfurylamine (VI) is reacted with phthalic anhydride under an anhydrous condition to introduce a phthal group which protects amino group of tetrahydrofurfurylamine to give N-tetrahydrofurfuryl phthalimide (III), carbon atoms of the first- and fourth-positions of thus obtained N-tetrahydrofurfurylphthalimide (III) are oxidized at 80 DEG C using sodium periodate as a oxidizing agent and ruthenium chloride hydrate as a catalyst to yield 5-phthalimidolevulinic acid (II), then the protecting group of 5-phthalimidolevulinic acid (II) is deprotected using an acid to prepare an acid additional salt of delta -aminolevulinic acid. The acid additional salt of delta -aminolevulinic acid is readily converted by neutralization by an alkali to delta -aminolevulinic acid, which is very useful as a precursor of Vitamin B12, heme and chlorophyll.



Europäisches Patentamt  
European Patent Office  
Office européen des brevets



Publication number: **0 483 714 A1**

(12)

## EUROPEAN PATENT APPLICATION

(21) Application number: **91118328.3**

(51) Int. Cl.<sup>5</sup>: **C07C 229/22, C07C 227/02**

(22) Date of filing: **28.10.91**

(30) Priority: **29.10.90 JP 288481/90**  
**15.02.91 JP 22372/91**

(43) Date of publication of application:  
**06.05.92 Bulletin 92/19**

(84) Designated Contracting States:  
**DE FR GB**

(71) Applicant: **Japan Tobacco Inc.**  
**4-12-62 Higashishinagawa**  
**Shinagawa-ku, Tokyo 140(JP)**

(72) Inventor: **Ebata, Takashi, c/o JAPAN TOBACCO INC.**  
**Life Science Research Lab., 6-2, Umegaoka Midori-ku, Yokohama-shi(JP)**  
Inventor: **Kawakami, Hiroshi, c/o JAPAN TOBACCO INC.**  
**Life Science Research Lab., 6-2, Umegaoka Midori-ku, Yokohama-shi(JP)**  
Inventor: **Matsumoto, Katsuya, c/o JAPAN TOBACCO INC.**  
**Life Science Research Lab., 6-2, Umegaoka Midori-ku, Yokohama-shi(JP)**  
Inventor: **Koseki, Koshi, c/o JAPAN TOBACCO INC.**  
**Life Science Research Lab., 6-2, Umegaoka Midori-ku, Yokohama-shi(JP)**  
Inventor: **Matsushita, Hajime, c/o JAPAN TOBACCO INC.**  
**Life Science Research Lab., 6-2, Umegaoka Midori-ku, Yokohama-shi(JP)**

(74) Representative: **Reinhard, Skuhra, Weise**  
**Friedrichstrasse 31**  
**W-8000 München 40(DE)**

(54) **A method of preparing an acid additional salt of delta-aminolevulinic acid.**

(57) An acid addition salt of  $\delta$ -aminolevulinic acid is prepared in such a way that tetrahydrofurfurylamine (VI) is reacted with phthalic anhydride under an anhydrous condition to introduce a phthal group which protects amino group of tetrahydrofurfurylamine to give N-tetrahydrofurfuryl phthalimide (III), carbon atoms of the first- and fourth-positions of thus obtained N-tetrahydrofurfurylphthalimide (III) are oxidized at 80 °C using sodium periodate as a oxidizing agent and ruthenium chloride hydrate as a catalyst to yield 5-phthalimidolevulinic acid (II), then the protecting group of 5-phthalimidolevulinic acid (II) is deprotected using an acid to prepare an acid additional salt of  $\delta$ -aminolevulinic acid. The acid additional salt of  $\delta$ -aminolevulinic acid is readily converted by neutralization by an alkali to  $\delta$ -aminolevulinic acid, which is very useful as a precursor of Vitamin B<sub>12</sub>, heme and chlorophyll.

EP 0 483 714 A1

The present invention relates to a method of preparing an acid additional salt of  $\delta$ -aminolevulinic acid. The acid additional salt of  $\delta$ -aminolevulinic acid is readily converted by neutralization to  $\delta$ -aminolevulinic acid.  $\delta$ -aminolevulinic acid is very unstable chemically so that it has been utilized in a form of an acid addition salt generally for storage and transportation.

$\delta$ -aminolevulinic acid has been known as a precursor of Vitamin B<sub>12</sub>, heme and chlorophyll. Also it has been reported by C.A. Rebaiz et al. of Illinois University, U.S.A. to have a selective herbicidal effect (Enzyme Microb. Technol., Vol. 6, P 390 (1984)).

As methods of preparing an acid additional salt of  $\delta$ -aminolevulinic acid, which is a synthetic intermediate of  $\delta$ -aminolevulinic acid, there have been known several methods. For example, L. Pichat et al. have proposed a method of converting  $\delta$ -bromolevulinic acid into a  $\delta$ -phthalimide derivative, and deriving further the derivative to an acid additional salt of  $\delta$ -aminolevulinic acid (Bull. Soc. Chim. Fr., 1750 (1956)).

S.I. Beale et al. have reported a method of synthesizing an acid addition salt of  $\delta$ -aminolevulinic acid through a non-enzymic transamination of 4,5- $\delta$ -dioxolevulinic acid which is prepared by using  $\delta$ -bromolevulinic acid as a start material (Phytochemistry, Vol. 18, 441 (1979)).

Further another method has been proposed by A. Pfaltz, wherein an acid additional salt of  $\delta$ -aminolevulinic acid is synthesized by reducing a ketonitrile compound in the presence of zinc and acetic acid (Tetrahedron Lett., Vol. 25, No. 28, 2977 (1984)).

These conventional methods of preparing an acid additional salt of  $\delta$ -aminolevulinic acid, however, have been suffering from the following drawbacks: none of the above mentioned methods can produce  $\delta$ -aminolevulinic acid at a high efficiency industrially; the production cost of the acid additional salt is rather high because of the expensive raw material or complicated processes; and further pollusive industrial wastes are yielded.

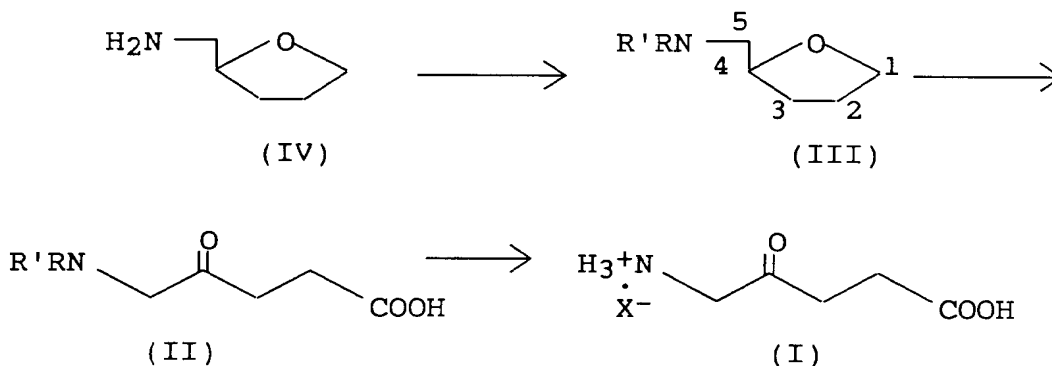
The object of the present invention is to provide a method of preparing an acid additional salt of  $\delta$ -aminolevulinic acid, which salt can be prepared from a cheap and easily available raw material in a high yield.

Another object of the present invention is to provide a method of preparing an acid additional salt of  $\delta$ -aminolevulinic acid in simple processes nearly free from the pollusive wastes and in an industrially practicable way.

The present inventors have researched and studied to achieve the objects of the present invention and have found that an acid additional salt of  $\delta$ -aminolevulinic acid can be prepared by utilizing cheap and readily available tetrahydrofurfurylamine as a starting material through simple processes.

Namely the present inventive is, as shown by the following scheme (I) method of preparing an acid additional salt (I) of  $\delta$ -aminolevulinic acid comprising:

- (a) introducing an amino-protecting group into an amino group of tetrahydrofurfurylamine (IV), thereby obtaining a compound (III);
- (b) oxidizing carbon atoms locating at first- and fourth-positions of the obtained compound (III), thereby obtaining a compound (II); and
- (c) deprotecting the amino-protecting group of the obtained compound (II) by an acid, thereby obtaining the compound (I).



Scheme (1)

In the scheme (I), R and R' respectively represent a common amino-protecting group or a hydrogen atom and at least one of R and R' is a common amino-protecting group. When both of R and R' are the said amino-protecting group, they may be linked together to form a ring. X represents a monovalent organic or inorganic acid radical.

Herebelow detail description will be made on the method of preparing an acid additional salt of  $\delta$ -aminolevulinic acid of the present invention.

In the present invention, cheap and readily available tetrahydrofurfurylamine (IV) will be used as a starting material.

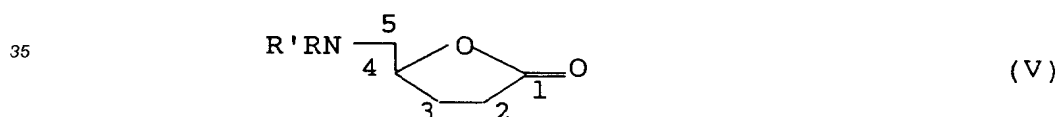
The amino-protecting group in the step (a) may not be particularly restricted so far as it can be commonly employed as an amino-protecting group. For example, acyl groups and silyl groups may be applicable as the amino-protecting groups. Regarding R and R', both of them may be an amino-protecting groups as described above or either one may be said amino-protecting group while the other is hydrogen atom. Also R and R' may be an amino-protecting group in which they are connected with each other to form a ring, such as phthalimide.

The oxidation of carbon atoms of first- and fourth-positions in the step (b) can be performed by the oxidizing reaction using ruthenium oxide as a catalyst or the oxidizing reaction using chromic acid series oxidizing agents.

In the oxidation using ruthenium oxide as a catalyst described above, said ruthenium may be e.g., ruthenium tetraoxide, ruthenium dioxide and ruthenium trichloride. The oxidation may be conducted by using such ruthenium oxide with together a strong oxidizing agent, such as, for instance, sodium periodate, potassium periodate, sodium hypochlorite, sodium bromate, etc., in an appropriate solvent at room temperature with stirring overnight. The above mentioned appropriate solvent may include e.g., a mixture solvent consisting of carbon tetrachloride, acetonitrile and water, but the present invention may not be limited by this particularly.

While oxidation by chromic acid series oxidizing agents may be performed by using chromic acid series oxidizing agent such as chromium trioxide and t-butyl chromate, etc, in an appropriate solvent, for instance, an organic solvent such as acetone.

The above explained oxidation reactions will proceed via a reaction intermediate (V) as expressed by the following formula. Said reaction intermediate (V) may possibly be isolated during oxidation reaction. The similar oxidation as in the step (b) can be conducted to yield the compound (II) from the reaction intermediate (V).



Deprotection reaction in which the amino-protecting group is separated from the compound (II) in the step (c), will be carried out in a suitable solvent by using an acid. Acids to be used for the deprotection reaction may be organic or inorganic acid, which is to react with the amino group of  $\delta$ -aminolevulinic acid to yield an acid addition salt. Examples of such organic acids may e.g., include acetic acid, trifluoroacetic acid and paratoluenesulfonic acid. As inorganic acids, chloric acid, sulfuric acid and nitric acid may be exemplified.

Appropriate solvents to be used in the deprotection reaction may include, for instance, water and dioxane, but the present invention may not be restricted by this particularly.

The acid additional salt of  $\delta$ -aminolevulinic acid (I) thus prepared is neutralized by an alkali such as sodium hydroxide, as disclosed in Unexamined Published Japanese Patent Application No. 2-76841, thereby obtaining  $\delta$ -aminolevulinic acid.

[Example]

The present invention will be explained in detail referring to example.

## Example 1

## (A) Preparation of N-tetrahydrofurfuryl phthalimide

19.8g (134 mmol) of phthalic anhydride were dissolved in 500 ml of chloroform. To the resultant solution, 10g (99 mmol) of tetrahydrofurfurylamine were added with stirring. The resultant mixture was subjected to a reflux overnight while the reactant water yielded was distilled off. Thus obtained reaction mixture was allowed to cool and then was poured into 300 ml of aqueous solution of saturated sodium hydrogencarbonate. Thereafter, an organic solvent layer was separated from the reaction mixture. The residual water layer was subjected to an extraction twice with chloroform and the extract thus obtained was combined with the organic solvent layer which was previously separated.

Thereafter thus combined organic solvent layer was washed with aqueous solution of sodium hydrogen-carbonate and water in order, followed by drying with anhydrous magnesium sulfate. From thus dried organic solvent layer, the solvent was distilled off under a reduced pressure to obtain crude product. Then the crude product was purified by recrystallization from a mixture solvent of hexane and methylene chloride, thereby forming N-tetrahydrofurfuryl phthalimide. Yield of the product and the properties thereof are as follows:

N-tetrahydrofurfuryl phthalimide

Yield: 21.8g (yield 95.2%)

Melting point: 86.5 - 87.5 °C

<sup>1</sup>H-NMR(CDCl<sub>3</sub>) : δ

7.9 - 7.8 (2H, m, aromatic-H),

7.75 - 7.65 (2H, m, aromatic-H),

4.3 - 4.2 (1H, m),

4.0 - 3.6 (4H, m),

2.1 - 1.8 (3H, m),

1.75 - 1.6 (1H, m)

## (B) Preparation of 5-phthalimidopentane-4-olide and 5-phthalimidolevulinic acid

To a biphasic solution consisting of 25 ml of carbon tetrachloride, 25 ml of acetonitrile and 30 ml of water, which was dissolving 5.0g (220 mmol) of N-tetrahydrofurfuryl phthalimide prepared in the above step (A), 19g (87 mmol) of sodium periodate in the form of powder and 0.10g (2.2 mol%) of ruthenium chloride hydrate were added, followed by stirring vigorously overnight at an ambient temperature. Upon completion of the reaction, insoluble matter was filtered off. Then the filtrate was subjected to a vacuum distillation to remove the solvent. Thus yielded residue was dissolved by a mixture solution consisting of chloroform and 1N hydrochloric acid aqueous solution, followed by an extraction with chloroform. The organic solvent layer of the extract was dried using anhydrous magnesium sulfate. From thus dried organic solvent layer, the solvent was distilled off under a reduced pressure thereby, obtaining a residue. The residue was purified by column chromatography on silica gel using a solvent mixture (chloroform:methanol = 95:5 v/v) as an eluent, thereby obtaining 5-phthalimidopentane-4-olide.

Subsequently using the same column, column chromatography was performed by using an other solvent mixture (chloroform:methanol:formic acid = 95:4:1 v/v) as an eluent, thereby obtaining 5-phthalimidolevulinic acid. Yields of thus obtained products and properties thereof are as follows:

5-phthalimidopentane-4-olide

Yield: 1.5g (yield 28%)

Melting point: 170 - 171 °C

<sup>1</sup>H - NMR (CDCl<sub>3</sub>) : δ

7.91 - 7.83 (2H, m, aromatic-H),

7.78 - 7.72 (2H, m, aromatic-H),

4.87 (1H, dq, J = 5.3, 7.1 Hz, H-4)

4.02 (1H, dd, J = 14.2, 7.7 Hz, H-5),

3.84 (1H, dd, J = 14.2, 5.2 Hz, H-5),

2.71 - 2.49 (2H, m, H-2),

2.46 - 2.34 (1H, m, H-3),

2.13 - 2.03 (1H, m, H-3)

5-phthalimidolevulinic acid

Yield: 2.1g (yield 37%)

Melting point: 160 - 162 °C

<sup>1</sup>H - NMR (CDCl<sub>3</sub> - DMSO - d<sub>6</sub>) : δ

7.88 - 7.83 (2H, m, aromatic-H),

7.78 - 7.73 (2H, m, aromatic-H),

5 4.57 (2H, s, H-5),

2.85 (2H, t, J = 6.6 Hz, H-3),

2.64 (2H, t, J = 6.6 Hz, H-2)

#### (C) Preparation of 5-phthalimidolevulinic acid

10

To a biphasic solution consisting of 2.0 ml of carbon tetrachloride, 10 ml of acetonitrile and 3.0 ml of water, which was dissolving 0.30g (1.2 mmol) of 5-phthalimidopentane-4-olide prepared in the above step (B), 2.5g (12 mmol) of sodium periodate in the form of powder and 90 mg (30 mol%) of ruthenium chloride hydrate were added, followed by stirring vigorously at 50 °C for 24 hours. Upon completion of the reaction, the reaction mixture was subjected to a vacuum distillation to remove the solvent.

15

Then the residue thus obtained was dissolved by a mixture solution consisting of chloroform and 1N hydrochloric acid aqueous solution, followed by an extraction with chloroform. The organic solvent layer of the extract was dried by anhydrous magnesium sulfate. From thus dried organic solvent layer, the solvent was distilled off under a reduced pressure, thereby obtaining a residue. The residue was purified by column chromatography on silica gel using a solvent mixture (chloroform:methanol:formic acid = 95:4:1 v/v) as an eluent, thereby obtaining 5-phthalimidolevulinic acid. Yield of thus obtained compound and properties thereof are as follows:

20

5-phthalimidolevulinic acid

Yield: 32 mg (yield 10%)

25

Melting point: 160 - 162 °C

<sup>1</sup>H - NMR (CDCl<sub>3</sub> - DMSO - d<sub>6</sub>) : δ

7.88 - 7.83 (2H, m, aromatic-H),

7.78 - 7.73 (2H, m, aromatic-H),

4.57 (2H, s, H-5),

30

2.85 (2H, t, J = 6.6 Hz, H-3),

2.64 (2H, t, J = 6.6 Hz, H-2)

#### (D) Preparation of 5-aminolevulinic acid hydrochloride

35

2.1g (8.0 mmol) of 5-phthalimidolevulinic acid prepared in the previous step (B) or (C) were suspended in 100 ml of 6N hydrochloric acid aqueous solution and the resultant was subjected to a reflux for 8 hours. Upon completion of the reaction, the reaction solution was cooled to an ambient temperature. After the deposited crystals were filtered off, the filtrate was subjected to a vacuum distillation to remove the solvent, thereby obtaining a residue. The residue was purified by the recrystallization from ethanol-water, thereby forming 5-aminolevulinic acid hydrochloride. Yield of the compound thus prepared and properties thereof are as follows:

40

5-aminolevulinic acid hydrochloride

Yield: 0.861g (yield 63.8%)

Melting point: 142 - 145 °C (149 - 151 °C in the literature)

45

<sup>1</sup>H - NMR (D<sub>2</sub>O) : δ

4.07 (2H, s, H-5),

2.84 (2H, t, J = 6.3 Hz, H-3),

2.66 (2H, t, J = 6.2 Hz, H-2)

50

#### Example 2

55

To a biphasic solution consisting of 2 ml of carbon tetrachloride, 10 ml of acetonitrile and 3 ml of water, which is dissolving 0.30g (1.3 mmol) of N-tetrahydrofurfuryl phthalimide prepared in the previous step (A) of Example 1, 1.7g (7.8 mmol) of sodium periodate in the form of powder and 8.0 mg (2.2 mol%) of ruthenium chloride hydrate. The resultant was stirred vigorously overnight at 80 °C. Upon completion of the reaction, the reaction mixture was subjected to a vacuum distillation to remove the solvent. Thus obtained residue was dissolved by a mixture solution consisting of chloroform and 1N hydrochloric acid aqueous solution, followed by an extraction with chloroform. The organic solvent layer of the extract was dried using

anhydrous magnesium sulfate. From thus dried organic solvent layer, the solvent was distilled off under a reduced pressure, thereby obtaining a residue. The residue was purified by column chromatography on silica gel using a solvent mixture (chloroform:methanol:formic acid = 95:4:1 v/v) as an eluent, thereby obtaining 5-phthalimidolevulinic acid. As a result, 5-phthalimidolevulinic acid can be prepared without via 5-phthalimidopropane-4-olide as seen in Example 1. Yield of the compound thus prepared and properties thereof are as follows:

5-phthalimidolevulinic acid

Yield: 0.20g (yield 59%)

Melting point: 160 - 162 °C

<sup>1</sup>H - NMR (CDCl<sub>3</sub> - DMSO - d<sub>6</sub>) : δ

7.88 - 7.83 (2H, m, aromatic-H),

7.78 - 7.73 (2H, m, aromatic-H),

4.57 (2H, s, H-5),

2.85 (2H, t, J = 6.6 Hz, H-3),

2.64 (2H, t, J = 6.6 Hz, H-2)

The amino-protecting group thereof was deprotected as according to the process similar to one as describe in the step (D) of Example 1 to yield 5-aminolevulinic acid hydrochloride, which showed the similar properties as that of Example 1.

From the above results, it was confirmed that 5-aminolevulinic acid hydrochloride can be prepared without forming the reaction intermediate, i.e., 5-phthalimidopentan-4-olide, by the oxidation using ruthenium chloride hydrate at the reaction temperature which is higher than that of Example 1, i.e., 80 °C or more.

### Example 3

#### (A) Preparation of N-benzoyltetrahydrofurfurylamide

To a benzene solution which was dissolving 10 ml (97 mmol) of tetrahydrofurfurylamine and 15 ml (107 mmol) of triethylamine, 11 ml (97 mmol) of benzoyl chloride was added dropwise slowly at 0 °C under anhydrous conditions. Upon completion of adding, the resultant solution was stirred overnight at an ambient temperature. When the reaction terminated the reaction mixture was subjected to a vacuum distillation to remove the solvent, thereby obtaining a residue. Thereafter the residue was purified by recrystallization from a mixture solvent consisting of n-hexane and ethylacetate, thereby forming N-benzoyltetrahydrofurfurylamide. Yield of thus prepared compound and properties thereof are as follows:

N-benzoyltetrahydrofurfurylamide

Yield: 16g (yield 77%)

Melting point: 93 - 94 °C

<sup>1</sup>H - NMR (CDCl<sub>3</sub>) : δ

7.80 - 7.86 (2H, m, aromatic-H),

7.52 - 7.38 (2H, m, aromatic-H),

6.61 (1H, br, NH),

4.07 (1H, dq, J = 7.1, 3.3 Hz, H-4),

3.93 - 3.72 (3H, m, H-1, H-5),

3.35 (1H, ddd, J = 13.4, 7.7, 5.3 Hz, H-5),

2.09 - 1.86 (3H, m, H-2, H-3),

1.68 - 1.54 (1H, m, H-3)

#### (B) Preparation of 5-benzoylamidopentane-4-olide and 5-benzoylamidolevulinic acid

To a biphasic solution consisting of 2 ml of carbon tetrachloride, 10 ml of acetonitrile and 3 ml of water, which was dissolving 0.3g (1.46 mmol) of N-benzoyltetrahydrofurfurylamide prepared in the above step (A), 1.9g (8.8 mmol) of sodium periodate in the form of powder and 8 mg (2.2 mol%) of ruthenium chloride hydrate. The resultant mixture was stirred vigorously overnight at an ambient temperature. Upon completion of the reaction, insoluble matter in the reaction solution was filtered off. Then the filtrate was subjected to a vacuum distillation to remove the solvent. Thus obtained residue was dissolved by a mixture solution consisting of chloroform and 1N hydrochloric acid aqueous solution, followed by an extraction using chloroform. Subsequently the organic solvent layer of the extract was dried with anhydrous magnesium sulfate. From thus dried organic solvent layer, chloroform was distilled off under an reduced pressure, thereby obtaining a residue. The residue was purified by column chromatography on silica gel using a

solvent mixture (chloroform:methanol = 30:1 v/v) as an eluent, thereby obtaining 5-benzoylamidopentane-4-olide. Subsequently using the same column, column chromatography was performed by using an other eluate (chloroform:methanol:formic acid = 18:1:1 v/v), thereby obtaining 5-benzoylamidolevulinic acid. Yields of thus prepared compounds and properties thereof are as follows:

5 5-benzoylamidopentane-4-olide

Yield: 0.076g (yield 24.0%)

Melting point: 129 - 130 °C

<sup>1</sup>H - NMR (CDCl<sub>3</sub>) : δ

7.83 - 7.77 (2H, m, aromatic-H),

10 7.54 - 7.37 (3H, m, aromatic-H),

7.02 (1H, br, NH),

4.73 (1H, dq, J = 7.3, 3.4 Hz, H-4),

3.90 (1H, ddd, J = 14.5, 6.6, 3.2 Hz, H-5),

3.54 (1H, ddd, J = 14.5, 7.0, 5.6 Hz, H-5),

15 2.59 - 2.51 (2H, m, H-2),

2.41 - 2.28 (1H, m, H-3),

2.09 - 1.94 (1H, m, H-3)

5-benzoylamidolevulinic acid

Yield: 0.075g (yield 21.8%)

20 Melting point: 120 - 122 °C

<sup>1</sup>H - NMR (CD<sub>3</sub>OD) : δ

7.85 (2H, d, J = 7.1 Hz, aromatic-H),

7.55 (1H, t, J = 7.2 Hz, aromatic-H),

7.46 (2H, t, J = 7.3 Hz, aromatic-H),

25 4.26 (2H, s, H-5),

2.80 (3H, t, J = 6.3 Hz, H-3),

2.61 (2H, t, J = 6.4 Hz, H-2)

5-benzoylamidopentane-4-olide obtained here was further oxidized in the same way as in the step (C) of Example 1, to give 5-benzoylamidolevulinic acid.

30

(C) Preparation of 5-aminolevulinic acid hydrochloride

0.874g (3.72 mmol) of 5-benzoylamidolevulinic acid prepared in the step (B) was suspended in 10 ml of 6N hydrochloric acid aqueous solution and was subjected to a reflux for 7 hours. Upon completion of the reaction, the reaction mixture was cooled until an ambient temperature and the deposited crystals were filtered off. Then from the filtrate, the solvent was distilled off under a reduced pressure. Thereafter the residue thus obtained was purified by recrystallization from hydrous ethanol of 10 wt%, thereby forming 5-aminolevulinic acid hydrochloride. Yield of thus obtained compound and properties thereof are as follows:

5-aminolevulinic acid hydrochloride

40 Yield: 0.390g (yield 62.5%)

<sup>1</sup>H - NMR (D<sub>2</sub>O) : δ

4.07 (2H, s, H-5),

2.84 (2H, t, J = 6.3 Hz, H-3),

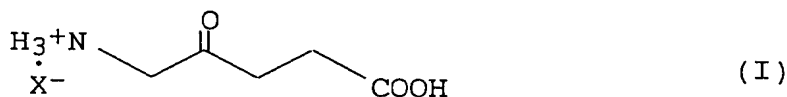
2.66 (2H, t, J = 6.2 Hz, H-2)

45

Claims

1. A method of preparing an acid additional salt (I) of δ-aminolevulinic acid of the following formula

50



55

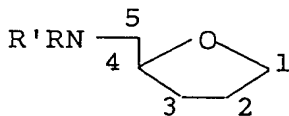
wherein X stands for a monovalent organic or inorganic acid radical, comprising:

(a) introducing an amino-protecting group into an amino group of tetrahydrofurfurylamine (IV) of the following formula, thereby obtaining a compound (III) of the following formula:





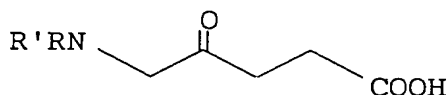
(IV)



(III)

wherein, R and R' respectively represent a common amino-protecting group or a hydrogen atom and at least one of R and R' is the amino-protecting group; when both R and R' are the amino-protecting groups as defined above, R and R' may be linked each other to form a ring;

(b) oxidizing carbon atoms of the first- and fourth-positions of said compound (III) which is prepared in the above step (a), thereby obtaining a compound (II) of the following formula:



(II)

wherein R and R' are same means as described above; and

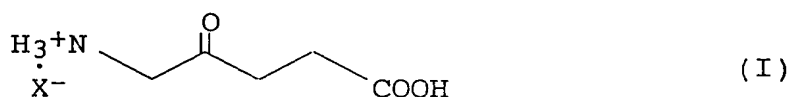
(c) deprotecting said amino-protecting group of said compound (II) which is prepared in said step (b), by an acid, thereby obtaining the compound (I).

2. A method according to claim 1, characterized in that said amino-protecting group to be introduced into said amino group of tetrahydrofurfurylamine (IV) in said step (a) is an acyl group or a silyl group.
3. A method according to claim 1, characterized in that said oxidation of the first- and fourth-position carbon atoms of said compound (III) in said step (b) is conducted in the presence of ruthenium oxide with a strong oxidizing agent together.
4. A method according to claim 3, characterized in that said ruthenium oxide is one selected from the group consisting of ruthenium tetroxide, ruthenium dioxide and ruthenium trichloride.
5. A method according to claim 3, characterized in that said strong oxidizing agent is one selected from the group consisting of sodium periodate, potassium periodate, sodium hypochlorite and sodium bromate.
6. A method according to claim 3, characterized in that said oxidation in said step (b) is performed at a reaction temperature of not lower than 80 °C.
7. A method according to claim 1, characterized in that said oxidation of the first- and fourth-position carbon atoms of said compound (III) in said step (b) is conducted by a chromic acid series oxidizing agent.
8. A method according to claim 7, characterized in that said chromic acid series oxidizing agent is one selected from the group consisting of chromium trioxide and t-butyl chromate.
9. A method according to claim 1, characterized in that said acid to be used for deprotecting said amino-protecting group of said compound (II) in said step (c) is an organic acid.
10. A method according to claim 9, characterized in that said organic acid is one selected from the group consisting of acetic acid, trifluoroacetic acid and paratoluenesulfonic acid.

11. A method according to claim 1, characterized in that said acid to be used for deprotecting said amino-protecting group of said compound (II) in said step (c) is an inorganic acid.

12. A method according to claim 11, characterized in that said inorganic acid is one selected from the group consisting of hydrochloric acid, sulfuric acid and nitric acid.

13. A method of preparing an acid additional salt (I) of  $\delta$ -aminolevulinic acid of the following formula



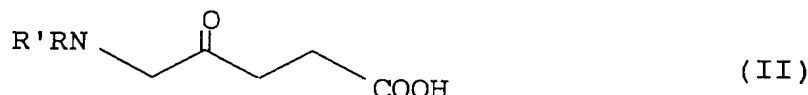
wherein X stands for a monovalent organic or inorganic acid radical, consisting of:

(a) introducing an amino-protecting group into an amino group of tetrahydrofurfurylamine (IV) of the following formula, thereby obtaining a compound (III) of the following formula:



wherein, R and R' respectively represent a common amino-protecting group or a hydrogen atom and at least one of R and R' is the amino-protecting group; when both R and R' are the amino-protecting groups as defined above, R and R' may be linked each other to form a ring;

(b) oxidizing carbon atoms of the first- and fourth-positions of said compound (III) which is prepared in the above step (a), thereby obtaining a compound (II) of the following formula:



wherein R and R' are same means as described above; and

(c) deprotecting said amino-protecting group of said compound (II) which is prepared in said step (b), by an acid, thereby obtaining the compound (I).



European Patent  
Office

## EUROPEAN SEARCH REPORT

Application Number

EP 91 11 8328

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
A	GB-A-1 358 477 (INSTITUT ORGANICHESKOI KHIMII IMENI N.D. ZELINSKOGO AKADEMII NAUK SSSR) * whole document *	1-13	C07C229/22 C07C227/02
A	US-A-4 325 877 (METCALF ET.AL.) * claims; examples *	1-13	
D,A	TETRAHEDRON LETTERS, vol. 25, no. 28, 1984, OXFORD GB pages 2977 - 2980; A PFALTZ ET.AL.: 'Synthesis of alpha-Aminoketones via Selective Reduction of Acyl Cyanides' * whole document *	1-13	
D,A	JOURNAL OF THE CHEMICAL SOCIETY, CHEMICAL COMMUNICATIONS vol. 1978, no. 17, 6 September 1978, CAMBRIDGE, GB pages 753 - 4; J. KARBAN ET.AL.: 'A Simple Route to alpha-Aminoketones and Related Derivatives by Dianion Acylation Reactions; an Improved Preparation of delta-Aminolevulinic Acid' * whole document *	1-13	TECHNICAL FIELDS SEARCHED (Int. Cl.5)  C07C
T	AGRICULTURAL AND BIOLOGICAL CHEMISTRY vol. 55, no. 6, July 1991, TOKYO, JP pages 1687 - 8; H. KAWAKAMI ET.AL.: 'A New Synthesis of 5-Aminolevulinic Acid' * whole document *	1-13	
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 31 JANUARY 1992	Examiner HELPS I. M.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

EPO FORM 1503 (3.12) (P0401)